

ZCS•ZMS•ZGS
CENTRIFUGALPUMPS
FOR SEAWATER AND CORROSIVE FLUIDS
ENTIRELY MADEOF FIBERGLASS CLOSE OR LONG COUPLED 50 Hz

American National Standards Institute
EHICE


## FIBERGLASS CENTRIFUGAL PUMPS

## FOR SEAWATER AND CORROSIVE LIQUIDS

The evolved SATURNevo range consists of horizontal centrifugal single-stage pumps compliant with ANSI/ASME B73.1 standards. The pump casing are made of FRP (fiberglass reinforced polyester) whih neither requires protective coatings or metallici armour. ARGAL's SATURNevo series offers the durability and strength at par with metal alloy construction.

Our SATURNevo range is offered in three configurations

- ZGS - long coupled with bearing housing and coupling (offred with SS or FRP base frames), ZMS - close coupled and $\mathbf{Z C S}$ - a compact design for the narrow places.


## CHEMICAL RESISTANCE AND MECHANICAL STRENGTH

Argal offers various formulations of resins to cover a broad range of corrosive chemicals and moderately abrasive liquids.

## 5 VERSIONS OF CONSTRUCTION

V1G: for corrosive liquids including acids, alkalis, detergents, brine and sea water.

V1X: for operation in ATEX areas


ZGS Pump $6 \times 4 \times 10$ (V1G)


ZMS Pump $3 \times 2 \times 6$ (V1G)

EXAMPLES OF APPLICATION

| SECTORS | APPLICATIONS |
| :---: | :---: |
| Aquariums/Zoos | Saltwater |
| Chemical Process | Acids <br> Chemical waste <br> Waste Water |
| Desalination | Filtration <br> Seawater Intake <br> Chemical Transfer <br> Concentrated Brine |
| Electric Utilities | Coal pile run-off |
| Electronics | Acids <br> Chemical waste |
| Metal Finishing | Chromic acids <br> Pickling acids <br> Plating solutions |
| Petrochemical Acids |  |
| Chemical waste |  |

## LONG-COUPLED "G"

The coupling of the pump to the motor with a flexible joint delivers an extended operational life to the mechanical parts of the pump and therefore is the preferred solution for heavy duty application and continuous applications. The back pull-out construction allows for dismantling the support of the pump and some hydraulic parts subjected to periodic inspection without disconnecting the casing from the piping of the plant or removing the electric motor from the base plate.

## BACK PULL-OUT SYSTEM

ZGS pumps with elastic coupling are equipped with the back pull-out system that allows the dismantling of the internal and mechanic parts of the pump without disconnecting the casing from the fittings and without moving the motor.


## CLOSE-COUPLED "M"

The close-coupled series offers installations for proposed for power requirements for up to 37 kW with significant mechanical advantages. The shaft of the pump is supported by a bearing located in the lantern; this bearing counter $s$ the radial load of the shaft and by reducing its overhung section, it reduces the loads on the bearings of the electric motor contributing to extend the pump lifecycle. This solution is characterised by the reduction of the overall dimensions and allows installing these pumps in plants and compact systems.

## ZMS'S PLUS a unique solution

The rolling bearing is intentionally located in the lantern junction to the electric motor for supporting the radial charges. It also reduces the cantilever extremity of the shaft and thus the charge carried by the motor bearings: a longer life cycle is ensured.


## ZCS a compact solution

This special version was conceived for resolving the issues linked to narrow spaces. ZCS pumps are available up to size $12 \times 10 \times 16$, sharing the same performance characteristics as ZMS pumps.
(V1G)

## CONSTRUCTION \& CURVES

## 50 Hz

3500 rpm

Capacity (U.S. gpm)


1450-970 rpm

## Capacity (U.S. gpm)



## MECHANICAL SEALS

## SEAL FLUSHING

Seals are usually flushed by the pumped liquid or by an external clean liquid if necessary. Single, double or cartridge models are available with different material constructions

TR5 - TR8



MTR5-MTR8


MATERIALS

|  | External single |  | Internal single |  |  | Double flushed |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | TR5-1 | TR8-1 | BF8-1* | CS8-1** | CS8/F-1*** | MTR5-1 | MTR8-1 | MC8-1 |
| Primary stamp | Crane 8-1T |  | Flowserve Allpac 481 | Crane 5610 |  | Crane 8-1T back to back |  | Crane 5610 |
| API plan | 02 |  | 03 |  |  | 54 |  |  |
| Fixed materials ${ }^{\circ}$ | SiC |  | SiC |  |  | SiC | SiC | SiC |
| Rotating materials ${ }^{\circ}$ | graphite | SiC | SiC |  |  | graphite | SiC | SiC |
| Back seal | carbon ceramic |  |  |  |  | carbon ceramic |  |  |

## APPLICATIONS

| MOD. | TR5-1 | TR8-1 | BF8-1* | CS8-1** | CS8/F-1*** | MTR5-1 | MTR8-1 | MC8-1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Acid mixtures <br> Mixtures concentrated with fluorine. Strong and hot concentrated alkalies |  |  | x | x | x |  |  |  |
| Clean chemical liquids; hot/cold; concentrated/ diluted | x | x |  |  |  |  |  |  |
| Liquids with gas formation |  |  |  | x | x | x | x | x |
| abrasive liquids |  | x | x | x | x |  | x | x |
| precipitation risk solutions |  |  |  | x | x | x | x | x |
| Liquids with solids |  |  | x | x | x |  | x | x |
| Exam of suspended solids (to correlate): <br> - max. Quantity in weight (\%) <br> - max dimensions (inches) <br> - max hardness index (Mohs) | $\begin{gathered} 3 \\ 0.02 \\ 3 \end{gathered}$ | $\begin{gathered} 3 \\ 0.02 \\ 6 \end{gathered}$ | $\begin{gathered} 6 \\ 0.12 \\ 6 \end{gathered}$ | $\begin{gathered} 10 \\ 0.19 \\ 6 \end{gathered}$ | $\begin{gathered} 10 \\ 0.19 \\ 6 \end{gathered}$ | $\begin{gathered} 3 \\ 0.02 \\ 3 \end{gathered}$ | $\begin{gathered} 3 \\ 0.02 \\ 3 \end{gathered}$ | $\begin{gathered} 6 \\ 0.12 \\ 6 \end{gathered}$ |

[^0]
## A SATURNevo PUMP ?

Summable into 4 significant details:

- the volute casing is made of only one piece guaranteeing a total robustness, shock-resistance and regular thickness.
- the blade shape of the impellers with augmented-energetical-efficiency three-dimensional development and less NPSH required. Blades are internally reinforced with carbon fiber.
- a new external system for even better performance of the pump: it is now possible to adjust the impeller position closer to the volute casing by relocating the shaft only.
- the feet and flanges are reinforced in kevlar



## BASEPLATE

Made of carbon steel profiles, painted with anti-corrosion enamel and provided with a system to adjust the position of the motor to ease its alignment with the pump.


Also available in fiberglass: an alternative which offers high chemical resistance with no need for protective coating.

## INDUCER

Extra component to facilitate the hydrodynamic of the aspiring zone: it lowers the NPSH value, it reduces the fluid losses significantly. It can be installed if during the suction phase the pump meets unexcepted fluid turbulence and excessive vibrations.


## PRE-FILTER

Located in front of the pump and directly linked to inlet pipe flange, the pre-filter holds the liquid's rough impurities to avoid the pump to be damaged. Equipped with large basket and easy-to-clean. An obstruction detector with alarm signal can be added.


ARGAL s.r.I.


[^0]:    * external flushing similar to API plan $11-{ }^{* *}$ external flushing similar to API plan 11
    *** external flushing - ${ }^{\circ}$ in contact with the pumped liquid - must be compatible

